



UNION INK™

**MASTER COLOR CARD
FOR SCREEN PRINTING INK**



UNION INK™

Standard and Athletic Plastisol Colors - *Hover over swatches for corresponding Pantone numbers*

Lemon Yellow
M, P, U

Chrome Yellow
M, P, U

Golden Yellow
M, P, U

Orange
M, P, U

Flag Red
P

Scarlet Red
M, P, U

Brite Red
M, P, U

Cardinal Red
M, P, U

Maroon
M, P, U

Cool Pink
P

Deep Purple
M, P, U

Navy
P, U

Light Navy
M, P, U

Royal Blue
M, P, U

Mono Blue
M, P, U

University Blue
P

Brite Blue
M, P, U

Peacock Blue
M, U

Aqua Marine
M, P, U

Lime Green
M, P, U

Brite Green
M, P, U

Kelly Green
M, P, U

Chrome Green
M, P, U

Sienna Brown
M, P, U

Khaki
M, P, U

Cream
U

Vegas Gold
P

Light Grey
M, P, U

Dark Grey
M, P, U

Grey
P, U

Mixopake



Yellow G/S
MIXE-2002



Yellow R/S
MIXE-2042



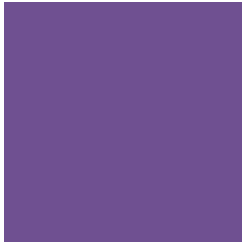
Red Y/S
MIXE-3002



Red B/S
MIXE-3007



Cerise
MIXE-4003



Magenta
MIXE-4001



Violet
MIXE-4002



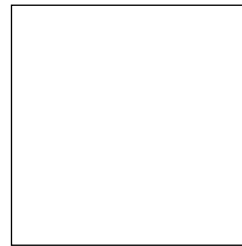
Blue R/S
MIXE-5003



Blue G/S
MIXE-5001



Green
MIXE-6002



Super White
MIXE-1000



Black
MIXE-8000

Fluorescent - *Hover over swatches for corresponding Pantone numbers*

Orbit Yellow
M, U, O

Inferno Orange
M

Aurora Pink
M, P, U, O

Solar Blue
M, O

Traffic Green
M, U, O

Golden Yellow
O

Flame Orange
O

Neon Magenta
O

**UNION INK PLASTISOL COLORS
ARE AVAILABLE AS INDICATED IN
THE FOLLOWING INK SERIES**

M – Maxopake (PADE)
O – Mixopake (MIXE)
U – Ultrasoft (PLUE)
P – Polyester Low Bleed (ATHP)

A GUIDE TO UNION INK TEXTILE INK SERIES

Maxopake Plastisol (PADE) is the highest opacity ink offered by Union Ink. A limited variety of colors are available in bleed-resistant formulations for printing on cotton/polyester blends.

Mixopake Plastisol (MIXE) is a versatile, easy-to-print high opacity ink intended for simulating Pantone® colors on colored garments.

Polyester (ATHP) series of colors are formulated for the high opacity and bleed resistance even on substrates prone to bleed.

Ultrasoft Plastisol (PLUE) ink is a versatile medium opacity ink and is excellent for both direct printing and transfer printing.

GLOBAL COMPLIANCE

Union Ink™ is certified to **ZDHC Conformance Level 3 with ECO PASSPORT by OEKO-TEX**. To learn more about compliance standards, please contact your Avient Specialty Inks distributor.



For more information about Union Ink colors, visit [unionink.com](https://www.unionink.com).



www.avient.com



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